



MACKSON®
A **Tioga** Company

COMMONLY STOCKED WELD WIRE

| Item Number | Description | Description | Description |
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| WWIRO35 E308 14D | .035 WIRE WELD SFA 522 AWS | E308 LT1-4 NSR | |
| WWIRO35 E316L PL140D | .035 WIRE WELD SFA-5.22 AWS | CLASS E316L (PER ROLL) NSR | |
| WWIRO35E309LN10SP11D | .035 WIRE, WELD E309L N | SFA 5.9 CL1 10 LB SPOOL | |
| WWIRO35E316LN10SP11D | .035 WIRE, WELD E316L N | SFA 5.9 CL1 10 LB SPOOL | |
| WWIRO35E71T12MJH414D | .035 WIRE WELD FLUX CORE | E71T12MJH4 NSR DS 70T12 AWS | A5.20 33LB. SPOOL |
| WWIRO35ER404316SP14D | .035 WIRE, WELD ER4043 | (16 LB) SPOOL NSR | |
| WWIRO35ER404316SP20D | .035 WIRE, WELD ER4043 | (16 LB) SPOOL | |
| WWIRO35ER404320SP14D | .035 WIRE, WELD ER4043 | (20 LB) SPOOL NSR | |
| WWIRO35ER705-6 14D | .035 WIRE WELD HARD ER70S-6 | AWS 5.18 NSR ASME SFA-5.18 | 44LB.SPOOL |
| WWIRO35ER70S-210SP11 | .035 WIRE, WELD ER70S-2 | ORBITAL TIG SFA 5.18 | 10 LB SPOOL |
| WWIRO35ER70S-6 14D | .035 WIRE WELD HARD ER70S-6 | AWS 5.18 NSR ASME SFA-5.18 | 44LB.SPOOL |
| WWIRO35ER70S-610SP11 | .035 WIRE, WELD ER70S-6 | ORBITAL TIG SFA 5.18 CL1 | 10 LB SPOOL |
| WWIRO35ER70S-633SP11 | .035 WIRE, WELD ER70S-6 | SFA 5.18 CL1 | 33 LB SPOOL |
| WWIRO35ERCUALA230SP14 | .035 WIRE, WELD ERCUAL-A2 | SFA 5.7 (30 LB) SPOOL CL1 | |
| WWIRO35ERCUALA230SP20 | .035 WIRE, WELD ERCUAL-A2 | SFA 5.7 (30 LB) SPOOL | |
| WWIRO452209LT1-4 14D | .045 WIRE, WELD, FLUX CORE | 2209LT1-4 1.2MM X 33 LB SPOOL | NSR |
| WWIRO45E2209 33SP11 | .045" WIRE WELD E2209 | ASME SFA-5.22 CL1 33 LB SPOO | |
| WWIRO45E2209T1-4 14D | .045 WIRE, WELD, FLUX CORE | E2209T1-4 1.2MM x 33 LB SPOOL | NSR |
| WWIRO45E308L 5.2211D | .045 WIRE WELD FLUX CORE | E308/308L SFA 5.22 CL1 | |

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| WWIRO45E309L25SP 11 | .045 WIRE, WELD E309L | SFA 5.9 CL1 25 LB SPOOL | |
| WWIRO45E309LN10SP11D | .045 WIRE, WELD E309L N | SFA 5.9 CL1 10 LB SPOOL | |
| WWIRO45E316LN10SP11D | .045 WIRE, WELD E316L N | SFA 5.9 CL1 10 LB SPOOL | |
| WWIRO45E71T-1M 11D | .045 WELD WIRE FLUX CORE | E71T-1M ASME SFA 5.20 CL1 | |
| WWIRO45E71T1 +11D | .045 WIRE, WELD, FLUX CORE | E71T-1M | ALSO MEETS: E71T-12M INCLUDES JH4 |
| WWIRO45E71T12MJH411D | .045 WELD WIRE FLUX CORE | E71T12MJH4 ASME SFA 5.20 CL1 | |
| WWIRO45E71T12MJH414D | .045 WIRE WELD FLUX CORE | E71T12MJH4 NSR DS 70T12 AWS | A5.20 33LB. SPOOL |
| WWIRO45E81T1NI1MJH41 | .045 WELD WIRE FLUX CORE | E81T1-NI1M JH4 AWS 5.29 33# | SPOOL |
| WWIRO45ER2209 33SP11 | .045" WIRE WELD HARD ER2209 | ASME SFA-5.9 CL1 33 LB SPOOL | |
| WWIRO45ER308L33SP 11 | .045 WIRE, WELD ER308L | ORBITAL TIG SFA 5.9 CL1 | 33 LB SPOOL |
| WWIRO45ER309L25SP 11 | .045 WIRE, WELD ER309L | SFA 5.9 CL1 | 25 LB SPOOL |
| WWIRO45ER70S-6 11D | .045" WIRE WELD HARD ER70S-6 | AWS 5.18/ASME SFA-5.18 CL1 | 4" SPOOL |
| WWIRO46ER70S-2 14D | .093 (3/32 x 36") WIRE, WELD | ER70S-2 (10 LB) BOX NSR | |
| WWIRO47ER4043 14D | .047 (3/64 x 12") WIRE, WELD | ER4043 (20 LB) SPOOL NSR | |
| WWIRO47ER4043 20D | .047 (3/64") WIRE, WELD ER4043 | (20 LB) SPOOL | |
| WWIRO47ER5356 14D | .047 (3/64") WIRE, WELD ER5356 | (16 LB) SPOOL NSR | |
| WWIRO47ER5356 20D | .047 (3/64") WIRE, WELD ER5356 | (16 LB) SPOOL | |
| WWIRO62E111T1K3M 14D | .062 (1/16) WIRE WELD FLUX | CORE E111T1-K3M 33 LB SPOOL | |
| WWIRO62E308L 14D | .062 (1/16 x36")WIRE WELD | ER308/308L SFA 5.9 10# BOX NSR | |
| WWIRO62E71T-1C 11D | .062 (1/16) WIRE WELD FLUX | CORE E71T-1C ULTRA CORE 71C | AWS/SFA 5.36 CL1 |
| WWIRO62ER308L 11D | .062 (1/16 x36") WIRE WELD | ER308/308L SFA 5.9 10# BOX | CL 1 |
| WWIRO62ER309L10CT 11 | .062 (1/8 x 36") WIRE, WELD | ER309/309L SFA 5.9 CL1 | 10 LB CARTON |
| WWIRO62ER316L10CT11D | .062 (1/16 x36") WIRE WELD | ER316/316L SFA 5.9 10# BOX | CL 1 |
| WWIRO62ER70S-2 14D | .062 (1/16 X 36")WIRE WELD | ER70S-2 10 LB BOX NSR | |
| WWIRO62ER70S-2 +11D | .062 (1/16 x 18") WIRE, WELD | ER70S-2 SFA 5.18 10 LB CARTON | CL1 |
| WWIRO62ER70S-210CT11 | .062 (1/16 x 36") WIRE, WELD | ER70S-2 SFA 5.18 10 LB CARTON | CL1 |
| WWIRO62ER70S-6 5CT11 | .062 (1/16 x 36") WIRE, WELD | ER70S-6 SFA 5.18 5 LB CARTON | CL1 |
| WWIRO62ER70S-610CT11 | .062 (1/16 x 36") WIRE, WELD | ER70S-6 SFA 5.18 10 LB CARTON | CL1 |
| WWIRO62ERCUNI 11D | .062 (1/16 x36") WIRE, WELD | ERCuNi SFA 5.7 CL1 | |
| WWIRO62ERNICR310TB11 | .062 (1/16 x 36") WIRE, WELD | ERNiCr-3 SFA 5.14 CL1 | 10 LB TUBE |
| WWIRO62ERNICU7 11D | .062 (1/16 x36") WIRE, WELD | ERNiCu-7 SFA 5.14 CL1 | |
| WWIRO93E7018 20D | .093 (3/32 ") WIRE, WELD E7018 | SFA 5.1 (10 LB BOX) | |
| WWIRO93E7018H4R 11D | .093 (3/32 x 14") WIRE, WELD | E7018H4R SFA 5.01 CL1 | |

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| WWIR093E7018H4R 13D | .093 (3/32 x 14") WIRE, WELD | E7018H4R (10 LB BOX) CL3 | |
| WWIR093E7018H4R 15D | .093 (3/32 x 14") WIRE, WELD | E7018H4R (10 LB BOX) CL NF | |
| WWIR093E7018H4R25EO11 | .093 (3/32 x 12") WIRE, WELD | E7018H4R SFA 5.1 CL1 | 25 LB EASY OPEN CAN |
| WWIR093E7018H4R50EO11 | .093 (3/32 x 14") WIRE, WELD | E7018H4R SFA 5.1 CL1 | 50 LB EASY OPEN CAN |
| WWIR093E7018H4R8EO11 | .093 (3/32 x 12") WIRE, WELD | E7018H4R SFA 5.1 CL1 | 8 LB EASY OPEN CAN |
| WWIR093ER2209 10CT11 | .093 (3/32 x36") WIRE WELD | ER2209, SFA 5.9 10# BOX CL1 | |
| WWIR093ER2209 11D | .093 (3/32 x36") WIRE WELD | ER2209, SFA 5.9 10# BOX CL1 | |
| WWIR093ER308L 11D | .093 (3/32 x36") WIRE WELD | ER308/308L SFA 5.9 10# BOX | CL 1 |
| WWIR093ER308L 14D | .093 (3/32 x36") WIRE WELD | ER308/308L SFA 5.9 10# BOX NSR | |
| WWIR093ER308L 20D | .093 (3/32 x36") WIRE WELD | ER308/308L SFA 5.9 (10# BOX) | |
| WWIR093ER309L10CT 11 | .093 (3/32 x36") WIRE WELD | ER309/309L SFA 5.9 CL1 | 10 LB CARTON |
| WWIR093ER316L 11D | .093 (3/32 x 36") WIRE, WELD | SFA5.9 ER316L CL 1 | |
| WWIR093ER316L10CT11D | .093 (3/32 x 36") WIRE, WELD | SFA5.9 ER316/316L CL 1 | 10 LB BOX |
| WWIR093ER70S-2 11D | .093 (3/32 x 36") WIRE, WELD | ER70S-2 (10 LB BOX) CL1 | |
| WWIR093ER70S-2 13D | .093 (3/32 x 36") WIRE, WELD | ER70S-2 (10 LB BOX) CL3 | |
| WWIR093ER70S-2 20D | .093 (3/32 x 36") WIRE, WELD | ER70S-2 SFA 5.18 (10 LB BOX) | |
| WWIR093ER70S-2 +11D | .093 (3/32 x 18") WIRE, WELD | ER70S-2 CL1 | CUT TO 18" LENGTHS |
| WWIR093ER70S-2 +14D | .093 (3/32 x 18") WIRE, WELD | ER70S-2 (10 LB BOX) NSR | CUT TO 18" LENGTHS |
| WWIR093ER70S-210CT11 | .093 (3/32 x 36") WIRE, WELD | ER70S-2 (10 LB BOX) SFA 5.18 | CL1 |
| WWIR093ER70S-210CT14D | .093 (3/32 x 36") WIRE, WELD | ER70S-2 (10 LB) BOX NSR | |
| WWIR093ER70S-6 14D | .093 (3/32 x 36") WIRE, WELD | ER70S-6 GTAW (10 LB BOX) NSR | |
| WWIR093ER70S-610CT11 | .093 (3/32 x 36") WIRE, WELD | ER70S-6 SFA 5.18 CL1 | 10 LB CARTON |
| WWIR093ERCUNI 11D | .093 (3/32 x36") WIRE, WELD | ERCuNi SFA 5.7 CL1 | |
| WWIR093ERNICR310TB11 | .093 (1/8 x 36") WIRE, WELD | ERNiCr-3 SFA 5.14 CL1 | 10 LB TUBE |
| WWIR093ERNICU7 11D | .093 (3/32 x36") WIRE, WELD | ERNiCu-7 SFA 5.14 CL1 | |
| WWIR093N1N12 11D | .093 (3/32 x 12") WIRE, WELD | N1N12 ERNICRMO-3 SFA 5.11 | CL1 |
| WWIR093NER625 11D | .093 (3/32 x36") WIRE, WELD | NER 625 ERNICRMO-3 SFA 5.14 | CL1 |
| WWIR093NER625 14D | .093 (3/32 x36") WIRE, WELD | NER 625 ERNICRMO-3 NSR | |
| WWIR094BAG28 12D | .094 WIRE, WELD AWS BAG 28 | ASME SFA 5.8 (TROY OUNCE) | CL2 |
| WWIR094BAG28 20D | .094 WIRE, WELD AWS BAG 28 | ASME SFA 5.8 (TROY OUNCE) | |
| WWIR094BAG34 12D | .094 WIRE, WELD AWS BAG 34 | ASME SFA 5.8 (TROY OUNCE) CL2 | |
| WWIR094BAG34 20D | .094 WIRE, WELD AWS BAG 34 | ASME SFA 5.8 (TROY OUNCE) | |
| WWIR1.2ER308L10SP 11 | 1.2MM WIRE, WELD ER308L | ORBITAL TIG SFA 5.9 CL1 | 10 LB SPOOL |
| WWIR125E4N11 11D | .125 (1/8 x 14") ENi-1, WIRE, | WELD, E4N11 (10 LB BOX) CL1 | SFA 5.11 |

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| WWIR125E7018 20D | .125 (1/8") WIRE, WELD E7018 | SFA 5.1 (10 LB BOX) | |
| WWIR125E7018H4R10EO11 | .125 (1/8 x 14") WIRE, WELD | E7018H4R SFA 5.1 CL1 | 10 LB EASY OPEN CAN |
| WWIR125E7018H4R50EO11 | .125 (1/8 x 14") WIRE, WELD | E7018H4R SFA 5.1 CL1 | 50 LB EASY OPEN CAN |
| WWIR125E8018-B2 +14D | .125 (1/8 x 14") WIRE, WELD | E8018-B2 | 10 LB CAN |
| WWIR125E8018-B2H4R+11D | .125 (1/8 x 14") WIRE, WELD | E8018-B2 H4R CL1 | CUT TO 14" LENGTHS |
| WWIR125E8018-B2H4R+14D | .125 (1/8 x 14") WIRE, WELD | E8018-B2 H4R | 10 LB CAN |
| WWIR125ER308L 14D | .125 (1/8" x 36") WIRE, WELD | ER308L SFA 5.9 (10 LB BOX) | NSR |
| WWIR125ER308L 20D | .125 (1/8" x 36") WIRE, WELD | ER308L SFA 5.9 (10 LB BOX) | |
| WWIR125ER308L10CT 11 | .125 (1/8" x 36") WIRE, WELD | ER308/ER308L SFA 5.9 CL1 | 10 LB CARTON |
| WWIR125ER309L10CT 11 | .125 (1/8 x 36") WIRE, WELD | ER309/309L SFA 5.9 CL1 | 10 LB CARTON |
| WWIR125ER316L 11D | .125 (1/8" x 36") WIRE, WELD | SFA5.9 ER316L CL 1 | (10 LB BOX) |
| WWIR125ER316L10CT11D | .125 (1/8" x 36") WIRE, WELD | SFA5.9 ER316/316L CL 1 | (10 LB BOX) |
| WWIR125ER70S-2 11D | .125 (1/8 x 36") WIRE, WELD | ER70S-2 (10 LB BOX) CL1 | |
| WWIR125ER70S-2 13D | .125 (1/8 x 36") WIRE, WELD | ER70S-2 (10 LB BOX) CL3 | |
| WWIR125ER70S-2 14D | .125 (1/8 X 36")WIRE WELD | ER70S-2 10 LB BOX NSR | |
| WWIR125ER70S-2 15D | .125 (1/8 x 36") WIRE, WELD | ER70S-2 (10 LB) BOX CL NF | |
| WWIR125ER70S-2 20D | .125 (1/8 x 36") WIRE, WELD | ER70S-2 SFA 5.18 (10 LB BOX) | |
| WWIR125ER70S-210CT11 | .125 (1/8 x 36") WIRE, WELD | ER70S-2 (10 LB BOX) SFA 5.18 | CL1 |
| WWIR125ER70S-610CT11 | .125 (1/8 x 36") WIRE, WELD | ER70S-6 SFA 5.18 CL1 | 10 LB CARTON |
| WWIR125ERNICR310TB11 | .125 (1/8 x 36") WIRE, WELD | ERNiCr-3 SFA 5.14 CL1 | 10 LB TUBE |
| WWIR187E316L 11D | .187 (3/16 x 14") WIRE, WELD | SFA5.4 E316L CL1 | (10 LB BOX) |

MIG vs TIG

MIG (Metal Inert Gas) and TIG (Tungsten Inert Gas) welding both use an electric arc to make welds. They are different in that MIG uses a continuously feeding wire and TIG uses a long welding rods and slowly feeds them into the weld puddle.